

**ALL EMPIRE BLAST EQUIPMENT REQUIRES COMPLIANCE WITH OSHA AND NIOSH REGULATIONS AND RECOMMENDATIONS.**

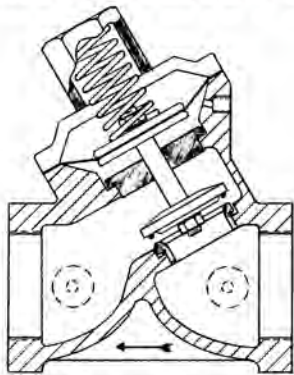
**Automatic Air Valves:**

518052	1" Air Valve	1" Aquamatic Valve, Bleed Type (Use on Econo-O-Blast P-150, P-300 & Superblast 350)	5 lbs.
518062	1 1/4" Air Valve	1 1/4" Aquamatic Valve, Bleed Type (Use on Superblast 650, 1050 & Blast Room Vessels)	6 lbs.
517052	1 1/4" Air Valve	1 1/4" Aquamatic Valve, Non-Bleed Type (Use on Blast Room Vessels Only)	6 lbs.

**Automatic Air Valve Tools:**

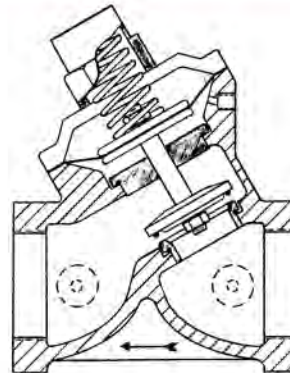
518512	1" Wrench	1" Wrench for 1" Automatic Air Valves	1 lb.
518522	1 1/4" Wrench	1 1/4" Wrench for 1 1/4" Automatic Air Valves	1 lb.

**Automatic Air Valve Parts:**



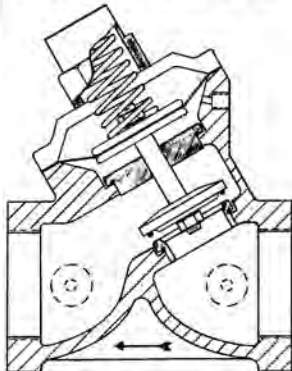
**SERIES 421**

P/N 518052 (1" NPT, **WITH BLEED**)  
 1" NORMALLY OPEN SPRING ASSIST CLOSED  
 SERIES 421 (BLEED TYPE)  
 P/N 518432 - SPRING (1/2" x 2" HIGH)  
 P/N 517582 - DIAPHRAGM/SEAL REPAIR KIT  
 P/N 518352 - INTERNAL REPAIR KIT



**SERIES 424**

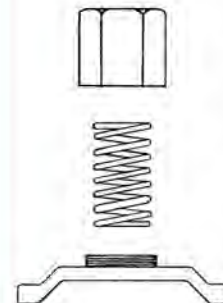
P/N 518062 (1 1/4" NPT, **WITH BLEED**)  
 1 1/4" NORMALLY OPEN SPRING ASSIST CLOSED  
 SERIES 424 (BLEED TYPE)  
 P/N 518082 - SPRING (1 1/4" x 1 3/4" HIGH)  
 P/N 517592 - DIAPHRAGM/SEAL REPAIR KIT  
 P/N 518362 - INTERNAL REPAIR KIT  
 P/N 519052 - LOWER SEAT



**SERIES 424**

P/N 517052 (1 1/4" NPT)  
 1 1/4" NORMALLY OPEN SPRING ASSIST CLOSED  
 SERIES 424 (STD TYPE)  
 P/N 518082 - SPRING (1 1/4" x 1 3/4" HIGH)  
 P/N 517592 - DIAPHRAGM/SEAL REPAIR KIT  
 P/N 518921 - INTERNAL REPAIR KIT  
 P/N 519052 - LOWER SEAT

**CAUTION**



WHEN ORDERING SPRINGS, HAVE SPRING DIMENSIONS PRIOR TO ORDERING

SOME OLDER VERSIONS OF THE 1 1/4" STD AND BLEED VALVES MAY HAVE THIS STYLE GAP AND SPRING